This Safety Data Sheet (SDS) has been prepared in accordance with the requirements of the OSHA Hazard Communication. Standard (CFR 29 1910.1200).

SAFETY DATA SHEET



PC LAP Series

Section 1. Identification		
GHS product identifier	:	PC363LAP, PC370LAP, PC373LAP, PC375LAP, PC404FLAP, PC409LAP
Other means of identification	:	Not available.
Product type	:	Liquid.
Material uses	:	UV-curable coatings
Supplier	:	Luvantix ADM Co., Ltd.
		L-601 KAIST ICC 193 Munji-dong Yuseong-gu, Daejeon, Korea
		Tel +82-42-865-0595
e-mail address of person responsible for this SDS	:	Contact@LuvantixADM.com
Emergency telephone number	:	Luvantix ADM Co., Ltd. +82 (42) 862-0596 (International Korea 24 hour)

Section 2. Hazards identification				
:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).			
:	SKIN CORROSION/IRRITATION - Category 2.			
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2			
	SKIN SENSITIZATION - Category 1			
:				
:	Warning			
:	H319 - Causes serious eye irritation.			
	H315 - Causes skin irritation.			
	H317 - May cause an allergic skin reaction.			
:	P280 - Wear protective gloves. Wear eye or face protection.			
	P261 - Avoid breathing vapor.			
	P264 - Wash hands thoroughly after handling.			
÷	 P272 - Contaminated work clothing should not be allowed out of the workplace. P302 + P352 + P362-2 + P363 - IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. P333 + P313 - If skin irritation or rash occurs: Get medical attention. 			
	:			

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		P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
		P337 + P313 - If eye irritation persists: Ge	et med	ical attention.
Storage	:	Not applicable.		
Disposal	:	P501 - Dispose of contents and container regional, national and international regula		ordance with all local,
Hazards not otherwise classified	:	None known.		
Hazardous Material		Health	2	
Information System (U.S.A.)		Flammability	1	
		Physical Hazards	1	
		PERSONAL PROTECTION	AG	
		The PPE (Personal Protection Equipment) desig	nation in the HMIS is

The PPE (Personal Protection Equipment) designation in the HMIS is provided for use by employees at supplier sites only. Other users of this product are encouraged to evaluate the hazards of the product and assign PPE that is applicable to their specific situations.

The customer is responsible for determining the PPE code for this material.

:

Section 3. Composition/information on ingredients

Mixture

Other means of identification : Not available.					
Ingredient name	CAS Number	%			
2-Propenoic acid, 2-methyl-, 3,3,4,4,5, 5,6,6,7,7,8, 8,9,9,10, 10,10- heptadecafluorodecyl ester	1996-88-9	35 ~ 50			
2-Propenoic acid, 2-methyl-, 2-ethyl-2-[[(2-methyl-1-oxo-2- propenyl)oxy]methyl]-1,3-propanediyl ester	3290-92-4	5 ~ 10			
Methanone, (1-hydroxycyclohexyl)phenyl-	947-19-3	1 ~ 4			
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl-	128-37-0	0.5 ~ 2			
Ingredients determined not to be hazardous (Acrylic Fluoro Urethane Elastomer)	-	20 ~ 60			

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye Contact	and	mediately flush eyes with plenty of water, occasionally lifting the upper d lower eyelids. Check for and remove any contact lenses. Continue to se for at least 10 minutes. Get medical attention.
Inhalation	bre occ be res	move victim to fresh air and keep at rest in a position comfortable for eathing. If not breathing, if breathing is irregular or if respiratory arrest curs, provide artificial respiration or oxygen by trained personnel. It may dangerous to the person providing aid to give mouth-to-mouth suscitation. Get medical attention if adverse health effects persist or are vere. If unconscious, place in recovery position and get medical attention

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	immediately. Maintain an open airway. Loose collar, tie, belt or waistband	en tight clothing such as a
Skin Contact	: Wash with plenty of soap and water. Remo shoes. Wash contaminated clothing th removing it, or wear gloves. Continue to rins medical attention. In the event of any compla exposure. Wash clothing before reuse. Cl reuse.	noroughly with water before se for at least 10 minutes. Get ints or symptoms, avoid further
Ingestion	Wash out mouth with water. Remove denture fresh air and keep at rest in a position comfor has been swallowed and the exposed person quantities of water to drink. Stop if the expose vomiting may be dangerous. Do not induce v so by medical personnel. If vomiting occurs, f that vomit does not enter the lungs. Get medi effects persist or are severe. Never give anyt unconscious person. If unconscious, place in medical attention immediately. Maintain an clothing such as a collar, tie, belt or waistban	table for breathing. If material is conscious, give small ed person feels sick as omiting unless directed to do the head should be kept low so ical attention if adverse health hing by mouth to an recovery position and get open airway. Loosen tight
Most important symptoms/ef	ects, acute and delayed	
Eye contact	: Causes serious eye irritation.	
Inhalation	: No known significant effects or critical hazard	ls.
Skin contact	: No known significant effects or critical hazard	ls.
Ingestion	: Irritating to mouth, throat and stomach.	
Potential acute health effect	<u>s</u>	
Over-exposure signs/sympto	oms	
Eye contact	 Adverse symptoms may include the following pain or irritation watering redness 	:
Inhalation	: No specific data.	
Skin contact	 Adverse symptoms may include the following irritation redness. 	::
Ingestion	: No specific data.	
Indication of immediate medi	cal attention and special treatment needed, if necess	sarv
Notes to physician	: Treat symptomatically. Contact poison treatment large quantities have been ingested or inhale	nent specialist immediately if
Specific treatments	: No specific treatment.	
Protection of first-aiders	No action shall be taken involving any persor training. It may be dangerous to the person p mouth resuscitation. Wash contaminated clot before removing it, or wear gloves.	roviding aid to give mouth-to-

See toxicological information (Section 11)

Section 5. Fire-fighting measures		
Suitable extinguishing media	:	Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	:	None known.
Specific hazards arising from the chemical	:	In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

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Hazardous thermal decomposition products		ecomposition products may include the following materials : carbon dioxide carbon monoxide halogenated compounds (dense) black smoke aldehydes organic acids
Special protective actions for fire-fighters	ine	omptly isolate the scene by removing all persons from the vicinity of the cident if there is a fire. No action shall be taken involving any personal risk without suitable training.
Extinguishing media		
Special protective equipment for fire-fighters	co	re-fighters should wear appropriate protective equipment and self- ntained breathing apparatus (SCBA) with a full face-piece operated in sitive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non- emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for contain	ainme	nt and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	
drinking and smoking should be pro handled, stored and processed. W before eating, drinking and smokin protective equipment before entering skin sensitization problems should n this product is used. Avoid exposure Avoid contact during pregnancy or skin or clothing. Do not ingest. Avoid to the environment. Keep in the origi made from a compatible material,	tive equipment (see Section 8). Eating, obibited in areas where this material is Vorkers should wash hands and face g. Remove contaminated clothing and g eating areas. Persons with a history of ot be employed in any process in which - obtain special instructions before use. while nursing. Do not get in eyes or on d breathing vapor or mist. Avoid release nal container or an approved alternative kept tightly closed when not in use. asidue and can be hazardous. Do not

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Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibite material is handled, stored and processed. Work face before eating, drinking and smoking. Remo and protective equipment before entering eating for additional information on hygiene measures.	kers should wash hands and ve contaminated clothing
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 15 to accordance with local regulations. Store in a c area, away from incompatible materials (see S tightly closed and sealed until ready for use. Containers that have been opened must be o upright to prevent leakage. Do not store in appropriate containment to avoid environmen original container, protected from direct sunlight.	dry, cool and well-ventilated Section 10). Keep container carefully resealed and kept unlabeled containers. Use tal contamination. Store in

Section 8. Exposure controls/personal protection

Control parameters		
Occupational exposure limits	: 1	None
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	<u> </u>	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

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Section 9. Physical and chemical properties

Appearance

Physical state	:	Liquid. [Viscous liquid.]
Color	:	Clear
Odor	:	Characteristic.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Closed cup: >212°F (>100°C) [estimate]
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive (flammable) limits	:	Not available
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	>1.45 (Water = 1)
Density (g/cm³)	:	>1.45 g/cm³ (23°C)
Bulk density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n- octanol/water	:	Not available.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Viscosity	:	Dynamic (room temperature): >300 mPa·s (>300 cP)
		Kinematic (room temperature): >1.94 cm ² /s (>1.94 cSt)

Section 10. Stability and reactivity			
Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.	
Chemical stability	:	The product is stable.	
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.	
Conditions to avoid	:	No specific data.	
Incompatible materials	:	No specific data.	
Hazardous decomposition products	:	No specific data.	

Section 11. Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Photo-initiators	LD50 Dermal LD50 Oral	Rat Rat	6929 mg/kg	-

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1694 mg/kg

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Photo-initiators	Skin - Non-irritating	Rabbit	0	-	-
FILOTO-INITIATORS	Skin - Non-irritating	Rabbit	0	-	-

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Photo-initiators	skin	Guinea pig	Not sensitizing

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Photo-initiators	OECD 471 Bacterial Reverse Mutation Test	Subject: Bacteria	Negative

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	Causes serious eye irritation.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	Irritating to mouth, throat and stomach.
Symptoms related to the physica	al, ch	emical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness
Ingestion	:	No specific data.
Delayed and immediate effects a	nd al	so chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	:	Not available.

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Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		
General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	84700 mg/kg

Section 12. Ecological information

<u>Toxicity</u>			
Product/ingredient name	Result	Species	Exposure
	Acute EC50 1.95 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours
Dhata initiatana	Acute EC50 >119 mg/l Fresh water	Daphnia	48 hours
Photo-initiators	Acute EC50 >1000 mg/l Fresh water	Micro-organism	180 minutes
	Acute LC50 160 mg/l Fresh water	Fish - Leuciscus idus	48 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Photo-initiators	1.62	-	low

: Not available.

:

Mobility in soil

Soil/water partition coefficient (KOC)

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposa	
Disposal methods	: The generation of waste should be avoided or minimized wherever possible Disposal of this product, solutions and any by-products should at all time comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and it

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container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	ΙΑΤΑ
UN number	Not regulated	Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-	-

Special precautions for use

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not available.

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Section 15. Regulatory information

U.S. Federal regulations	:	All components are listed or exempted.
Clean Air Act Section 602 Class I Substances	:	Not listed.
Clean Air Act Section 602 Class II Substances	:	Not listed.
DEA List I Chemicals (Precursor Chemicals)	:	Not listed.
DEA List II Chemicals (Essential Chemicals	:	Not listed.
State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	None of the components are listed.
Pennsylvania	:	None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Ingredient name	List name	Status
Not listed.		

Montreal Protocol (Annexes A, B, C, E)

Ingredient name	List name	Status
Not listed.		

Stockholm Convention on Persistent Organic Pollutants

Ingredient name	List name		Status
Not listed.			
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Rotterdam Convention on Prior Inform Consent (PIC)

Ingredient name	List name	Status		
Not listed.				
UNECE Aarhus Protocol on POPs and Heavy Metals				
Ingredient name	List name	Status		
Not listed.				

Section 16. Other information

<u>History</u>

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Date of previous issue Version	:	No previous validation
Reference	:	Not available

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. While this information has been prepared in good faith by technical experts within the above named organization, the final determination of suitability of any material is the sole responsibility of the end user, after proper consultation with the end users' engineering, technical, health and safety professionals. All materials may present unknown hazards, and should be used with caution considering the specific material, other materials that it may or may not be combined with, and any engineering controls and/or process implementation(s) designed for the use of the material in any specific system process. Although certain hazards are described within, these cannot be guaranteed as the only hazards that exist.